

Operation Manual

(GS-105H/105HS)

Safety Instructions

**When using your heat press,
basic precautions should always be followed,
including the following:**

1. Read all instructions.
2. Use heat press only for its intended use.
3. To reduce the risk of electric shock, do not immerse the heat press in water or other liquids.
4. Never pull cord to disconnect from outlet, instead grasp plug and pull to disconnect.
5. Do not allow cord to touch hot surfaces, allow heat press to cool completely before storing.
6. Do not operate heat press with a damaged cord or if the equipment has been dropped or damaged. To reduce the risk of electric shock, do not disassemble or attempt to repair the heat press. Take it to a qualified service person for examination and repair. Incorrect assembly or repair could increase the risk of fire, electric shock, or injury to persons when the equipment is used.
7. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
8. Close supervision is necessary for any heat press being used by or near children. Do not leave equipment unattended while connected.
9. Burns can occur when touching hot metal parts.
10. To reduce the likelihood of circuit overload, do not operate other high voltage equipment on the same circuit.
11. If an extension cord is necessary, then a 20 amperage rated cord should be used. Cords rated for less amperage may overheat. Care should be taken to arrange the cord so that it cannot be pulled or tripped over.

Table Of Contents

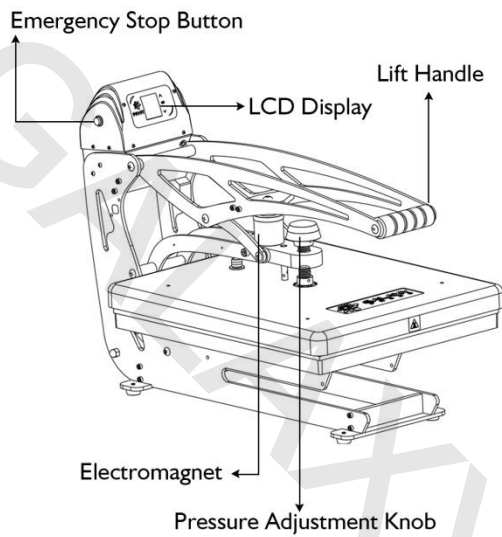
Safety Instructions.....	1
Technical Parameters.....	3
Machine View.....	4
Control Panel Guide.....	5
Operating Instructions.....	6-13
● Assemble the Control Box.....	6
● Connecting the System.....	7
● Turning the System On.....	7
● Adjusting the Temperature.....	8
● Adjusting the Time.....	8
● Adjusting the Pressure.....	9
● Counter Setting.....	9
● Printing and Pressing.....	10
● Switch Between F/C.....	10
● Temperature Clibration.....	11
● Auto Sleep Mode Setting.....	12
● How to pre-set temp&time combination.....	13-14
● How to Change Between Automatic Mode/Manual Mode.....	15
● How to assemble the second handle set.....	15
Exploded Views And Parts List.....	16-23
Electrical Schematic.....	24

Technical Parameters(GS-105H/105HS)

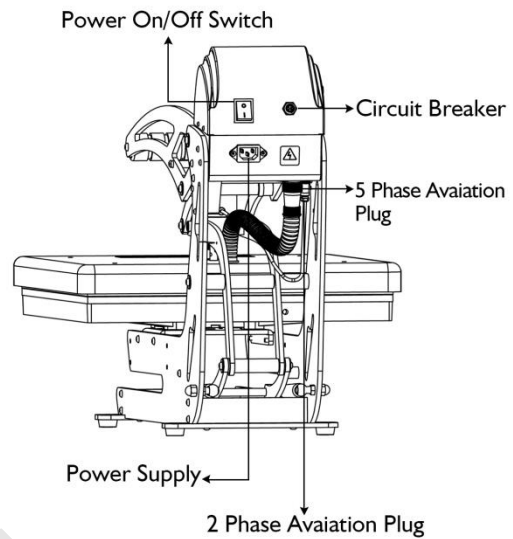
Model:	GS-105H-1515	GS-105HS-1515	GS-105H-1620	GS-105HS-1620
Heater Size:	15"×15" (381×381mm)	15"×15" (381×381mm)	16"×20" (406×508mm)	16"×20" (406×508mm)
Pressure Display:	Yes	Yes	Yes	Yes
Auto Open:	Yes	Yes	Yes	Yes
Slide-out Lower Platen:	No	Yes	No	Yes
Power(120volt)	1800W/16.4Amps	1800W/16.4Amps	1800W/16.4Amps	1800W/16.4Amps
Power(240volt)	1800W/8.2Amps	1800W/8.2Amps	1800W/8.2Amps	1800W/8.2Amps
Temperature Range:	Max.221℃/430°F	Max.221℃/430°F	Max.221℃/430°F	Max.221℃/430°F
Heating Up Time (180℃)	20minutes	20minutes	20minutes	20minutes
Time Range:	0~999S	0~999S	0~999S	0~999S
Way To Change Lower Platen:	"Ramlock" quick change system	"Ramlock" quick change system	"Ramlock" quick change system	"Ramlock" quick change system
Available Extra Lower Platen:	LP-0404-A-S (4"×4")	Perfect for small items, youth apparel, and garments that have buttons, zippers, and seams in close proximity.		
	LP-1115-A-S(11"×15")	Most Valuable Platen. Easily decorate youth and women's size garments.		
	LP-0810-A-S (8"×10")	Heat print onto totes and polypropylene shopping bags. Slide bag onto the platen for efficient heat printing on both sides.		
	LP-0620-A-S(6"×20")	Decorate sleeves, pant legs, and youth size garments with ease.		
	LP-0610-A-S(6"×10")	Use for creating custom left chest logos without damaging seams, buttons, or zippers.		
	LP-Dia5-A-S(5"round)	Personalize the ends of duffle bags, sides of gym bags, and backpacks.		
Machine Size(open size):	63×41×86cm	63×41×86cm	75×43×100cm	75×43×100cm
Packing Size:	74×48×57cm	74×48×57cm	84×52×59.5cm	84×52×59.5cm
Packing Weight:	34kg	49kg	39kg	54kg
Certificate:	CE,FCC			
Warranty:	10years on upper heat platen, 1 year on parts			

Machine View

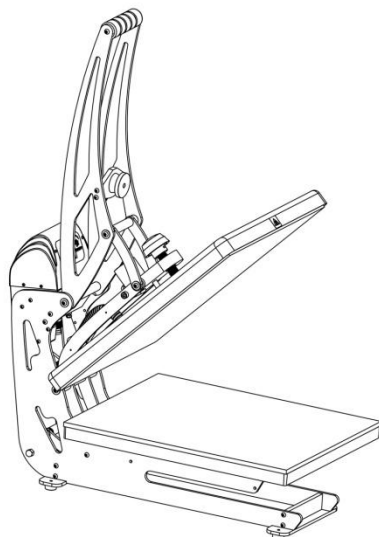
OPEN VIEW (GS-103/105)



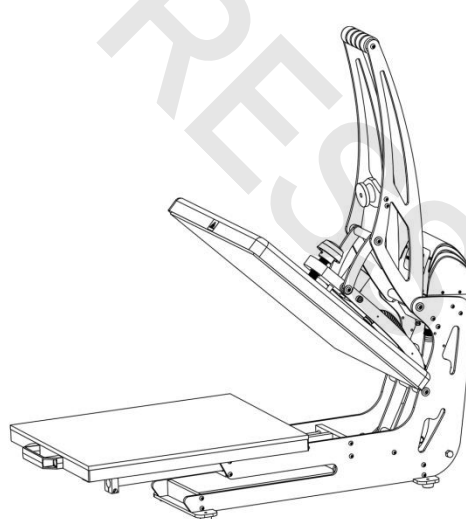
OPEN VIEW (GS-103/105)



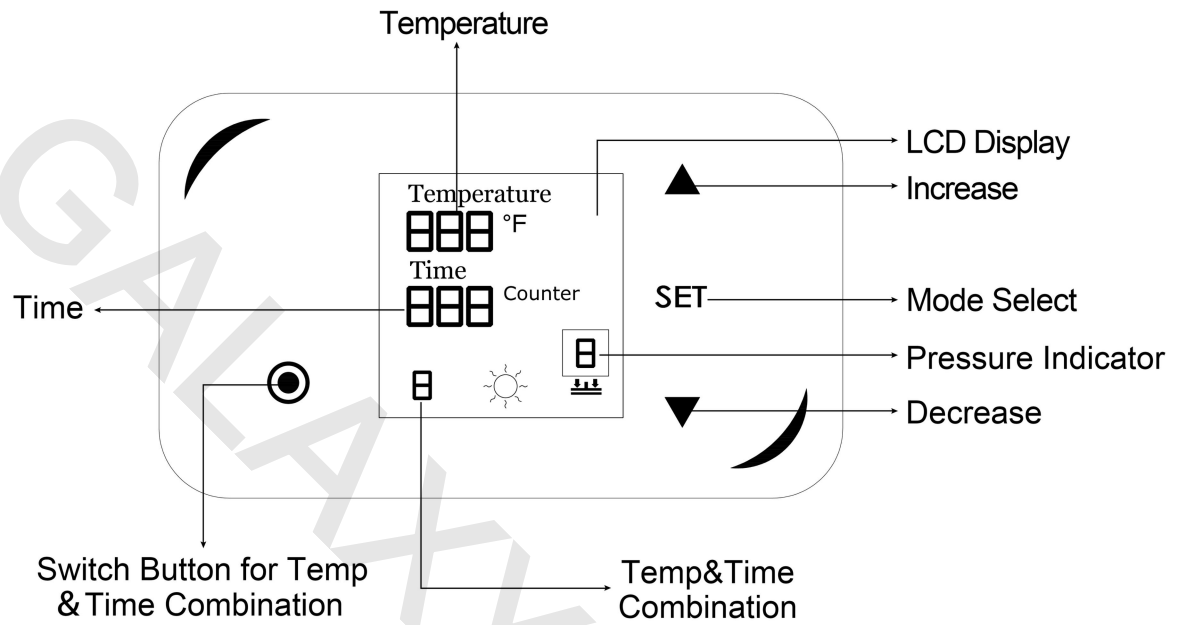
OPEN VIEW (GS-103/105)



OPEN VIEW (GS-103S/105S)



Control Panel Guide

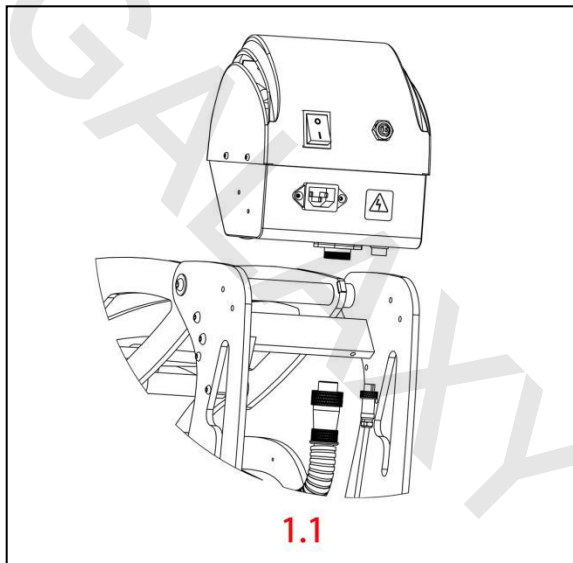


Operation Instructions

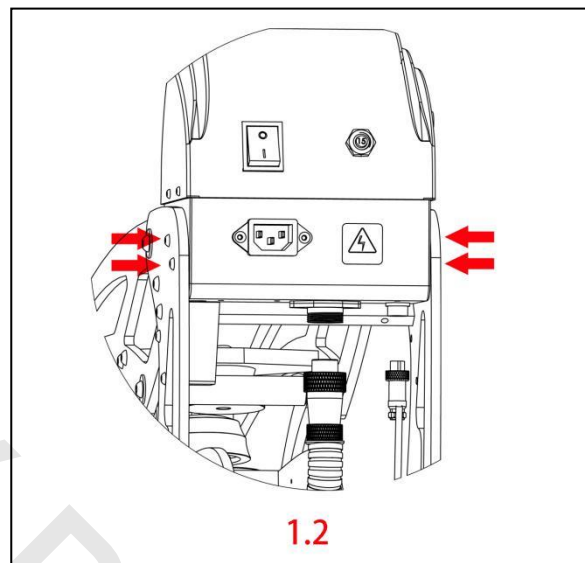
Assemble the Control Box

1. ASSEMBLE THE CONTROL BOX

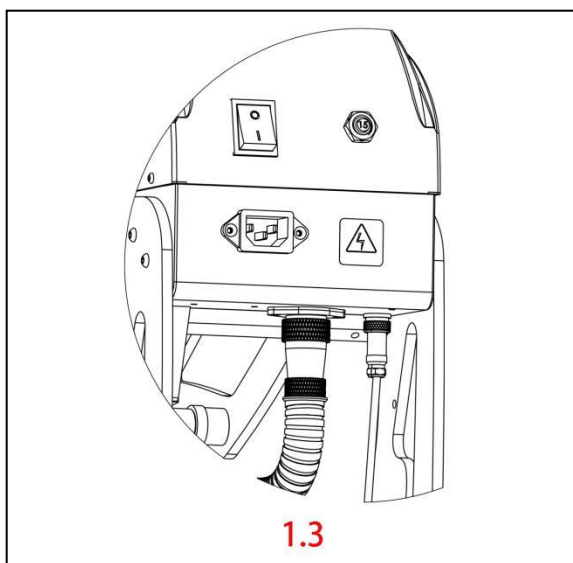
1.1 Take out control box inside of the packing carton, then put the control box on top of the machine in the right position.(figure 1.1)



1.2 Fasten the control box onto the machine with 4 screws tightly.(figure 1.2)



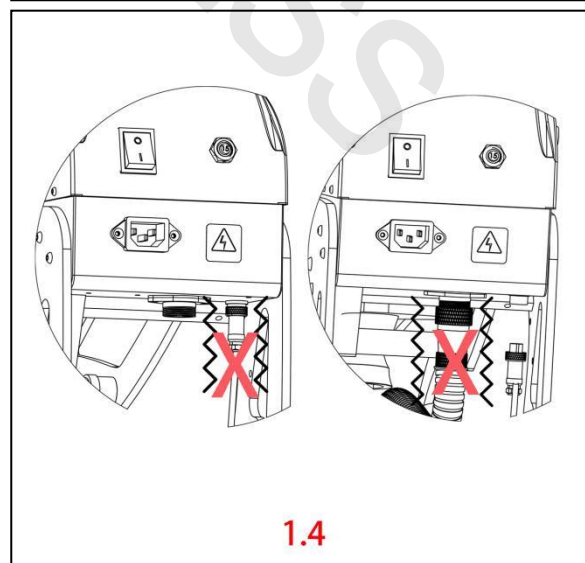
1.3 Connect 5 phase aviation plug and 2 phase aviation plug,then fasten tightly.(figure 1.3)



ATTENTION: the aviation plug must be connected tightly. (figure 1.4)

CAUTION

A sway connector will cause aviation plug burning under heavy electricity.



2. CONNECT THE POWER CORD

2.1 Connect the power cord into a properly grounded electrical outlet with a sufficient amperage rating.

- **VOLTAGE**

120 Volt – The GS-105H and GS-105HS requires a full 20 amp grounded circuit for 120 volt operation.

240 Volt –The GS-105H and GS-105HS requires a full 10 amp grounded circuit for 240 volt operation.

- **EXTENSION CORDS** If used, should be as short as possible and not less than 12 gauge. Heavy duty cords are recommended.
- **CIRCUITS** that have less than 15 amps or that have other high demand equipment or appliances (especially more than one heat seal machine) plugged in, should not be used.

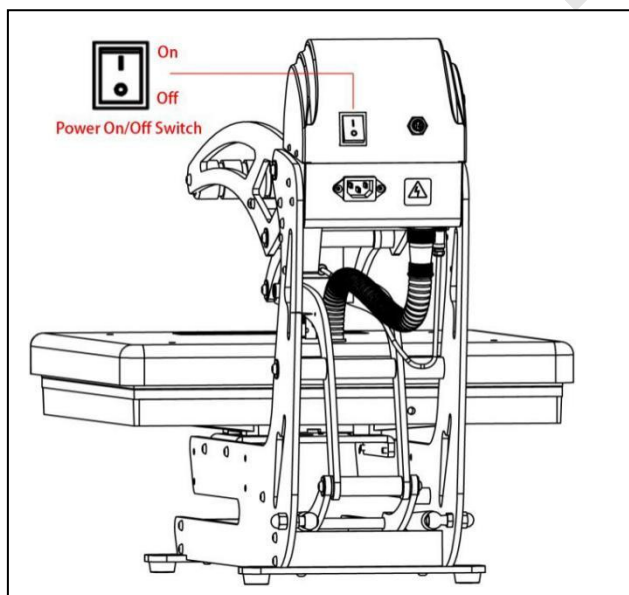
NOTE: If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or a similarly qualified person in order to avoid hazard.

CAUTION Failure to follow these instructions will cause:

- 1) Erratic controller functions.
- 2) Inaccurate displays and slow heat-up.
- 3) The circuit breaker to disengage.

Turn On the System

3. Switch The System On

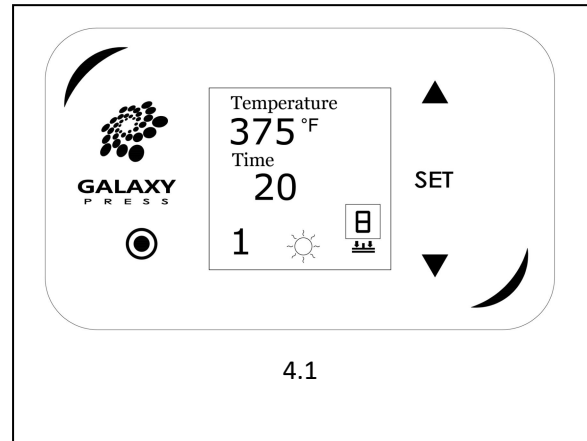


Adjusting the Temperature

4. ADJUST THE TEMPERATURE

4.1 Press the Mode Select button located in the center of the Control Panel. "Set Temp" lights located in the display will illuminate indicating you are in the adjust temperature mode.(figure 4.1)

4.2 Next, press the (-) button located to the bottom of the Mode Select button to lower the temperature setting, or press the (+) button located to top of the Mode Select button to raise the temperature setting. The temperature can be set from 170° F (76° C) to 430° F (220° C).

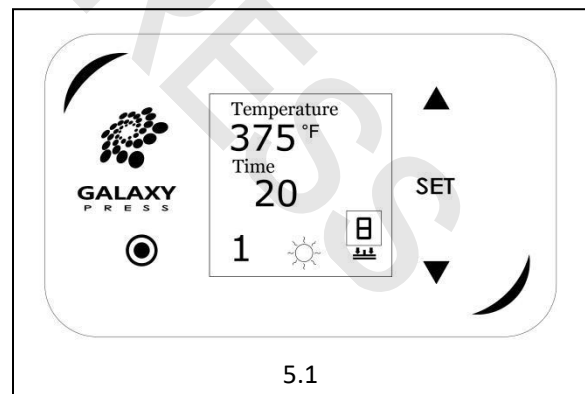


Adjusting the Time

5. ADJUST THE TIME

5.1 Once you have adjusted the temperature, press the Mode Select button again. "Set Time" lights located in the display will illuminate indicating you are in the adjust time mode.(figure 5.1)

5.2 Next, press the (-) button located to the bottom of the Mode Select button to lower the value, or press the (+) button located to top of the Mode Select button to raise the time value. The time setting range can be set from 0~999.

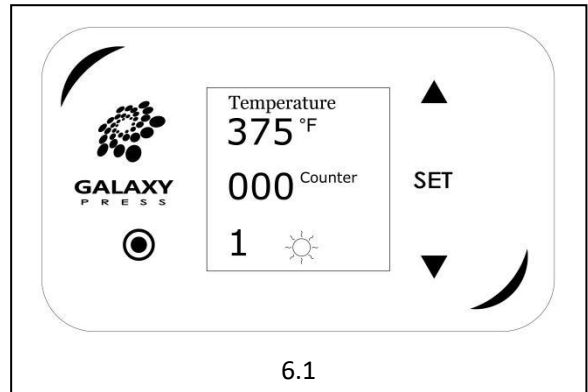


Counter setting

6. COUNTER SETTING

6.1 Once you have adjusted the time, press the Mode Select button again. "Counter" lights located in the display will illuminate indicating you are in the counter setting mode.(figure 6.1)

6.2 Next, press the (-) button to lower the value ,or press the (+) button to raise the value .The counter setting range can be set from 0~999.

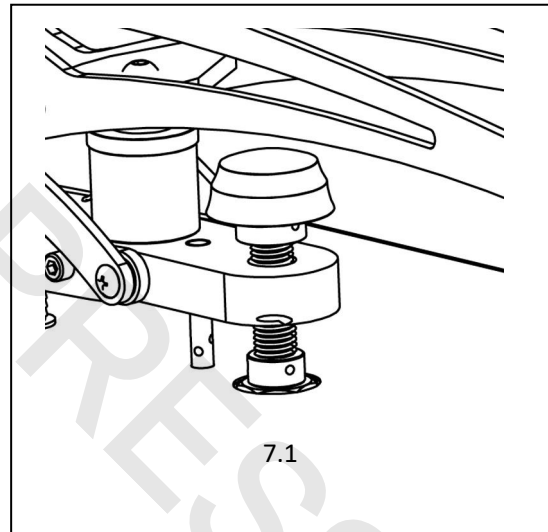


Adjusting the Pressure

7.ADJUST THE PRESSURE

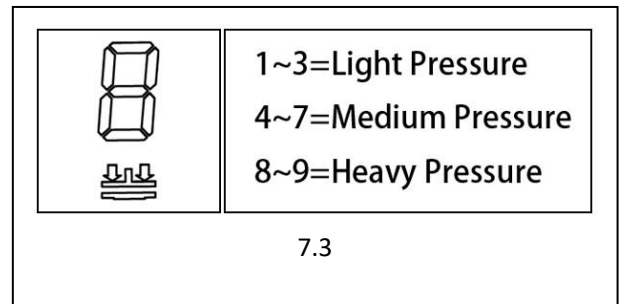
7.1 First, locate the LED Display on the Press.The Pressure Adjustment Knob is located in the center of the heat platen(See figure 7.1)

7.2 To adjust the Pressure, simply turn the Pressure Adjustment Knob to the right or clockwise to increase the Pressure and to the left or counter clockwise to decrease the Pressure. The readout will display the Pressure when locked down in the print position.



PRESSURE READOUT

7.3 A visual Pressure Readout is located on the lower right side of the LCD Display. When the handle is locked into the Print Position, a pressure number will be displayed. Readout will be on a scale of 0 - 9.A 0 Pressure readout would indicate no pressure at all and 9 would indicate very heavy pressure.(See figure 7.3)



REMEMBER: To allow for the thickness of your garment when adjusting the pressure.

Printing And Pressing

8.PRESS

- Once your equipment has reached the designated temperature;
- Position the garment and application and proceed to press;
- Lower and lock the heat platen into the press position. This procedure will start the automatic timing process;
- The timer will automatically count down and lift the heat platen into the “UP” position when the press cycle is complete;
- The timer will automatically count down and lift the heat platen into the “UP” position when the press cycle is complete.

NOTE: Please be aware after time is complete, gas shocks will automatically release the platen into the “UP” position.

Switch Between F/C

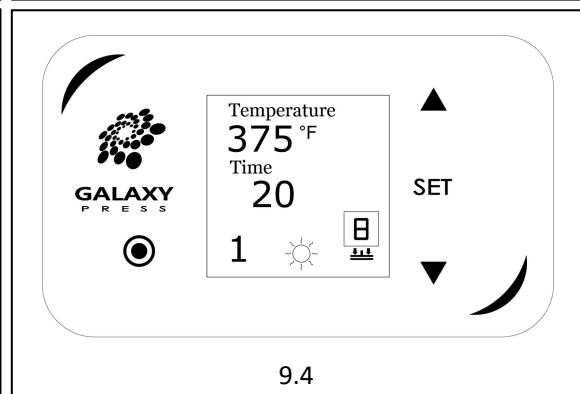
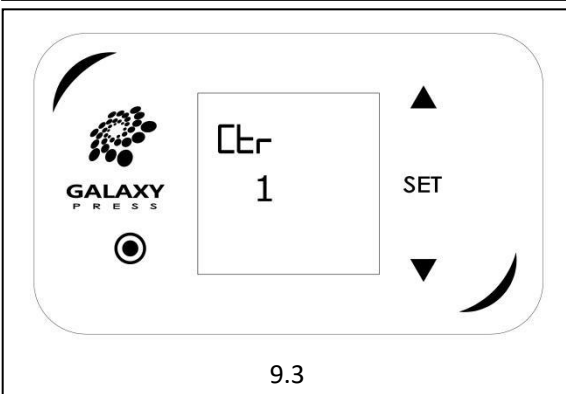
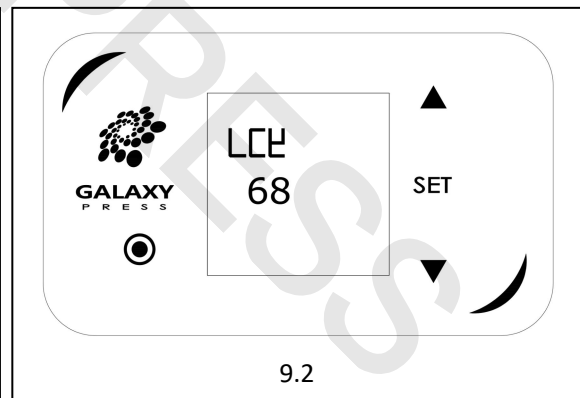
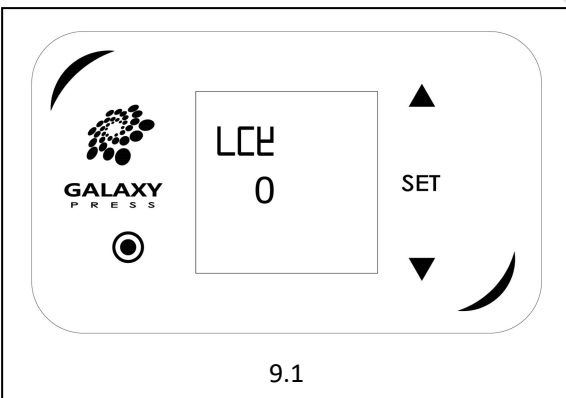
9.Switch Between F/C

9.1 Press “set” button for 4 seconds, display shows LCK (See figure 9.1)

9.2 Input 68 then press “set” button to enter into second level menu (See figure 9.2)

9.3 Press “set” button to select “ctr” mode, press up and down button to set value at 0 or 1, 0 for celsius, 1 for Fahrenheit (see figure 9.3)

9.4 Press “set” button 4 seconds to quit.



Temperature Calibration

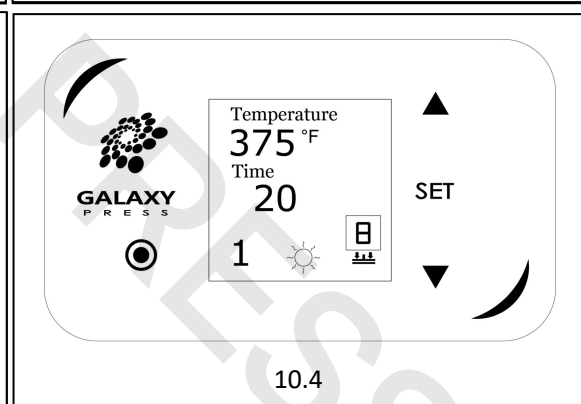
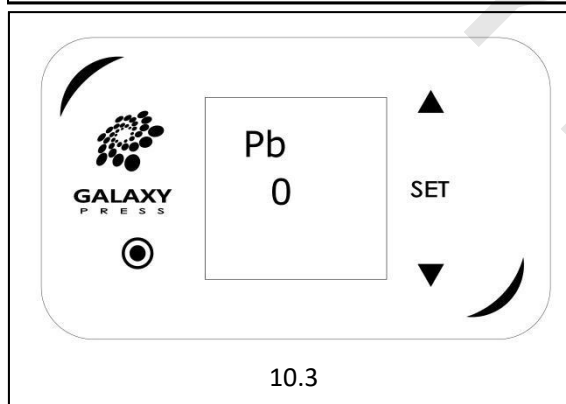
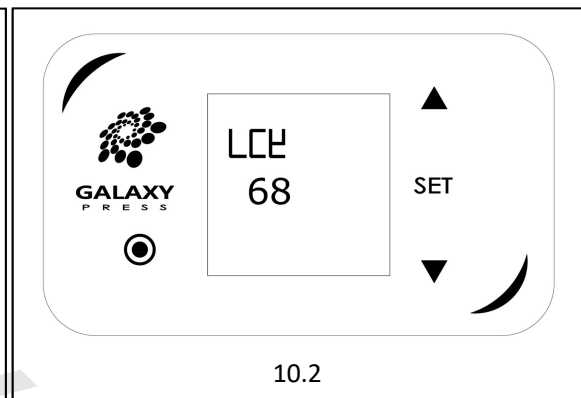
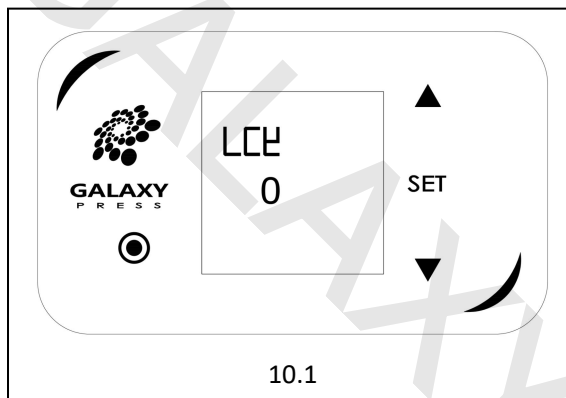
10. Temperature Calibration

10.1 Press “set” button for 4 seconds, display shows LCK (fig.10.1)

10.2 Input 68 then press “set” button to enter into second level menu (See figure 10.2)

10.3 Press “set” button to select “Pb” mode press up and down button to make temperature calibration (fig.10.3)

10.4 Press “set” button 4 seconds to quit.



if temperature on heat platen is higher than circuit board shows,pls raise the Pb value.

Example:

Heat platen temperature:190C

Circuit board temperature:185C

Pls set Pb Value at (+5)

if temperature on heat platen is lower than circuit board shows,pls reduce the Pb value.

Example:

Heat platen temperature:185C

Circuit board temperature:190C

Pls set Pb Value at (-5)

Auto Sleep Mode Setting

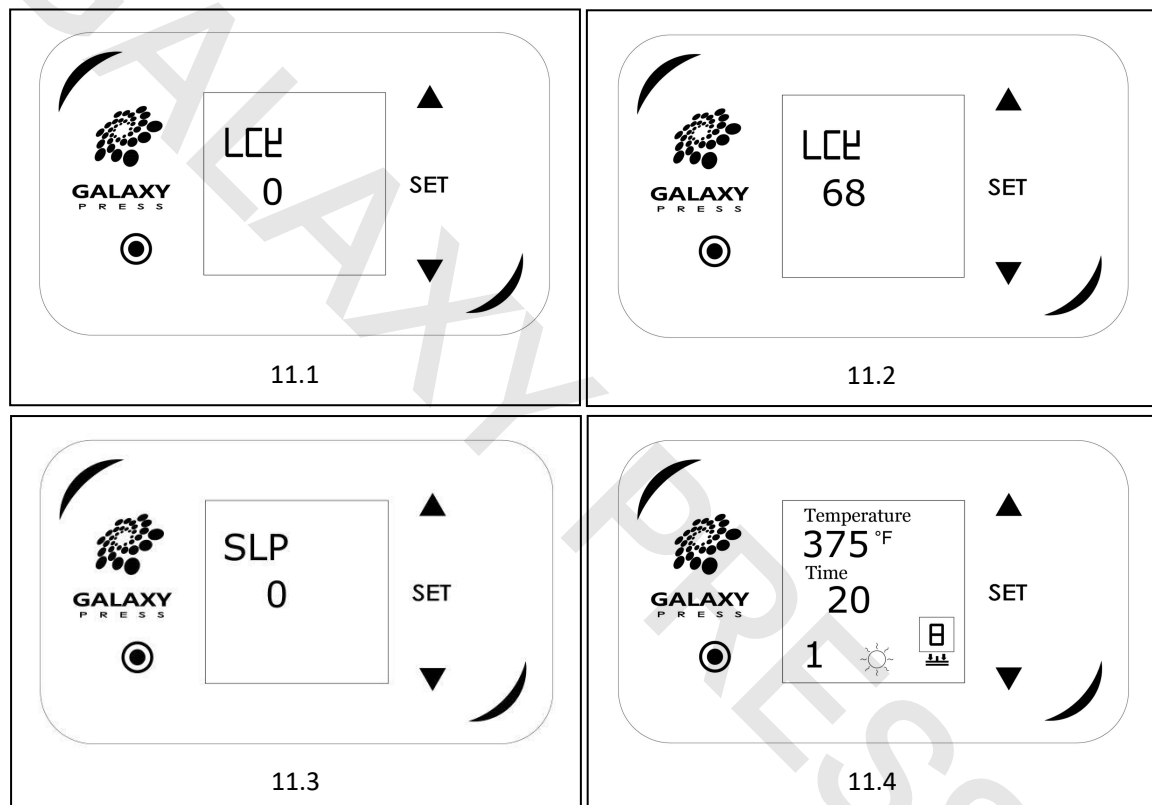
11.Auto Sleep Mode Setting

11.1 Press “set” button for 4 seconds, display shows LCK (fig.11.1)

11.2 Input 68 then press “set” button to enter into second level menu (See figure 11.2)

11.3 Press “set” button to select “SLP” mode press up and down button to set auto sleep time (fig.11.3)

11.4 Press “set” button 4 seconds to quit.



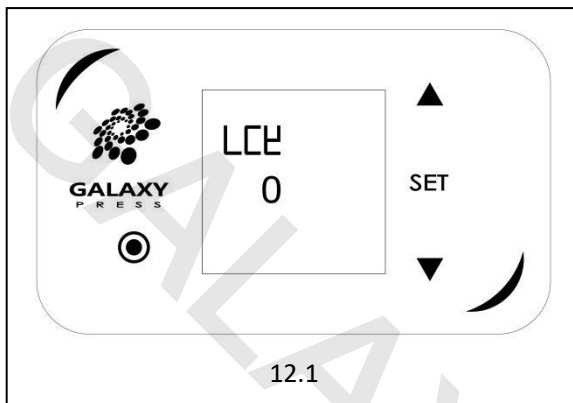
Note:

- Auto sleep setting unit is minute. Eg:1=1minute.
- Once auto sleep time is set,machine will enter into auto sleep mode if there is no operaton during the setting time.
- Press any button on the control board will activate machine from auto sleep mode.

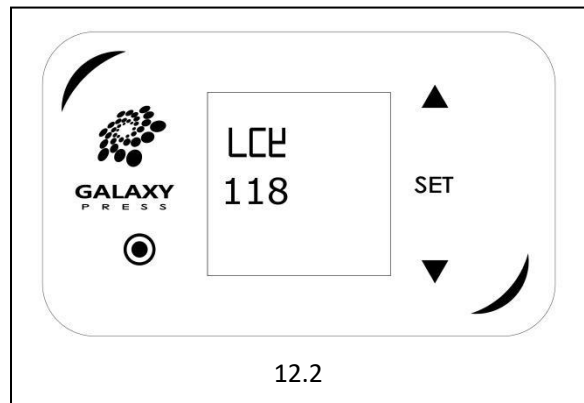
How to pre-set temp&time combination

12.Temp&time pre-set

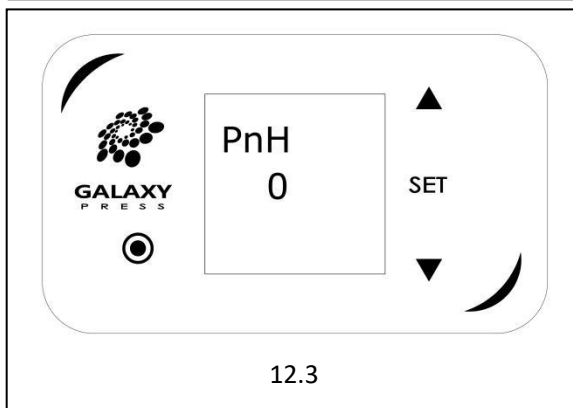
12.1 Press “set” button for 4 seconds, display shows LCK . (figure 12.1)



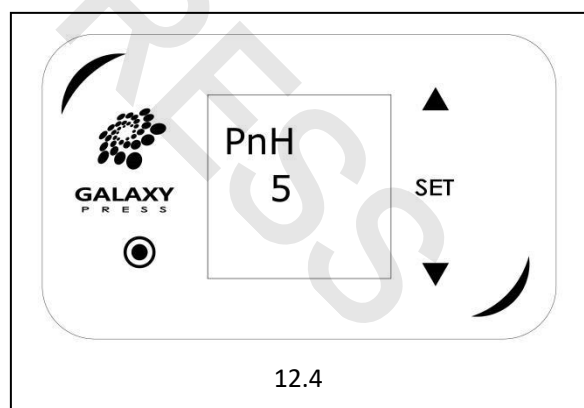
12.2 Input 118 then press “set” button to enter into second level menu (See figure 12.2)



12.3 “PnH” parameter is to set quantities of temperature and time combination.(figure 12.3)

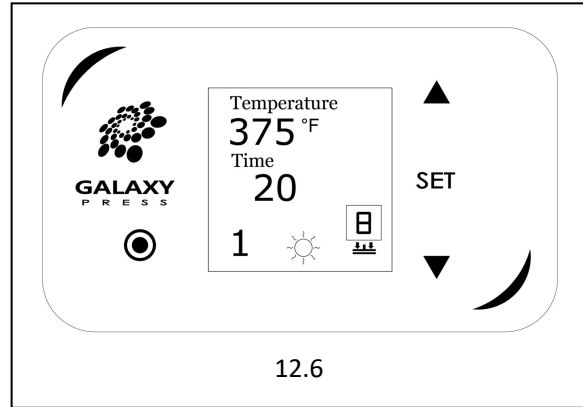
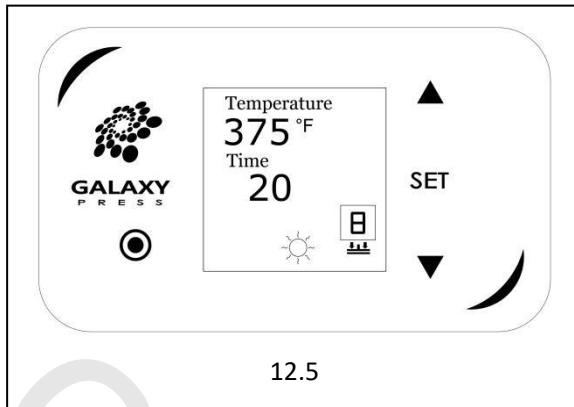


12.4 Customer can set value from 0~5. For example, if customer set value 3, then in the main screen of the control board, customer can pre-set 3 different temperature and time combinations.(figure 12.4)



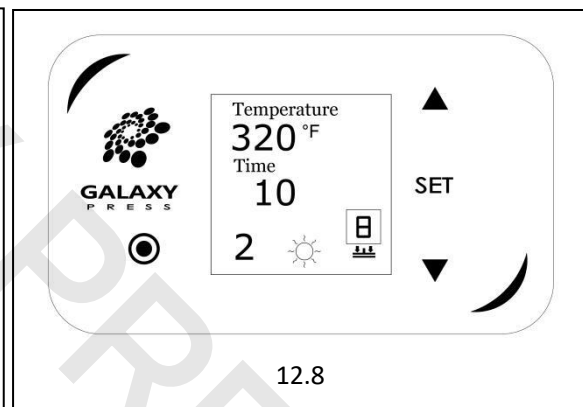
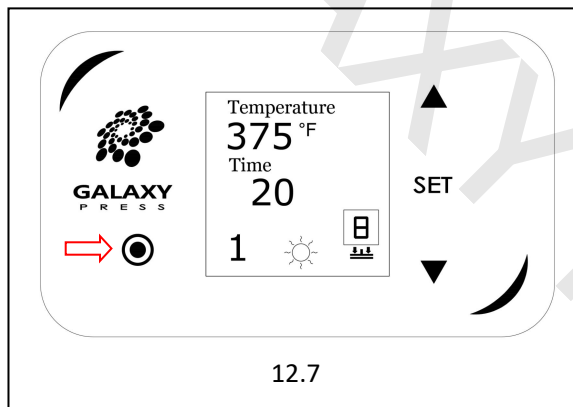
Remark:

- For “PnH” value, if customer set value with “0”, then in the main screen of control board there is no pre-setting indicator shows at the bottom left corner(figure 12.5).
- If customer set value with 1~4, then in the main screen of control board there will be indicator shows at the bottom left corner.(figure 12.6)



12.7 Press “dot” button for 3 seconds to switch between each combination settings.(figure 12.7)

12.8 Press "set" button and “arrow” button to preset each temperature and time combination setting.(figure 12.8)



Remark:

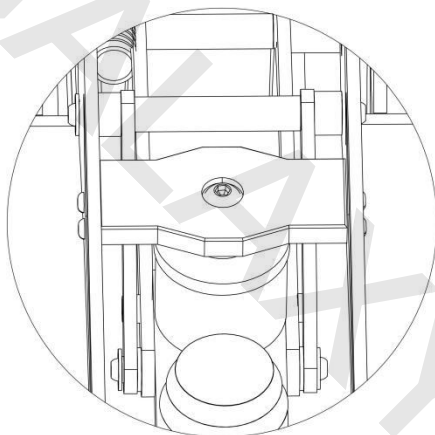
We have pre-set 5 temperature&time combinations for all customer as below.

1. 150 C for 15 seconds
2. 160 C for 15 seconds
3. 190 C for 10 seconds
4. 200 C for 45 seconds
5. 210 C for 60 seconds

How to Change Between Automatic Mode/Manual Mode

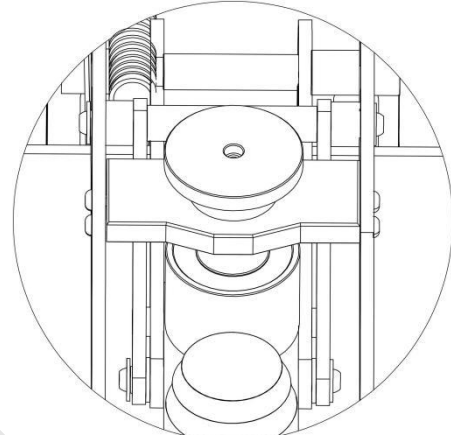
13.How to change between Automatic mode/manual mode

13.1 Turn around "Ramspin" system into picture position(fig.12.1), machine works under automatic mode. Once close the machine,electromagnet works to hold machine closed. Once time is counting down to zero,machine will auto open.



13.1

13.2 Turn the "Ramspin" system into picture position,machine works under manual mode(fig.12.2). Once close the machine, electromagnet does not work to hold machine closed. Once time is counting down to 0, machine needs to be opened by hand.

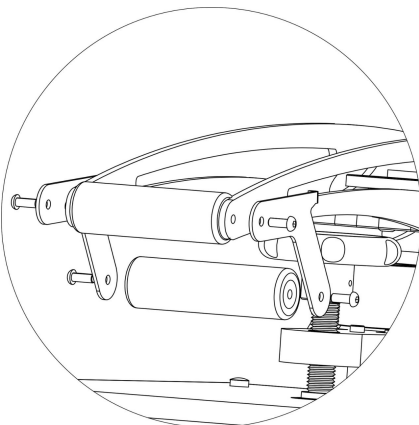


13.2

How to Assemble The Second Handle Set

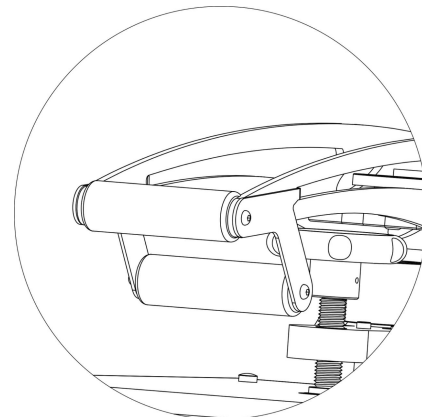
14.How to assemble the second handle set

14.1 Use allen key to loose the screw of the handle shaft.Then locate the second set as picture demonstration.

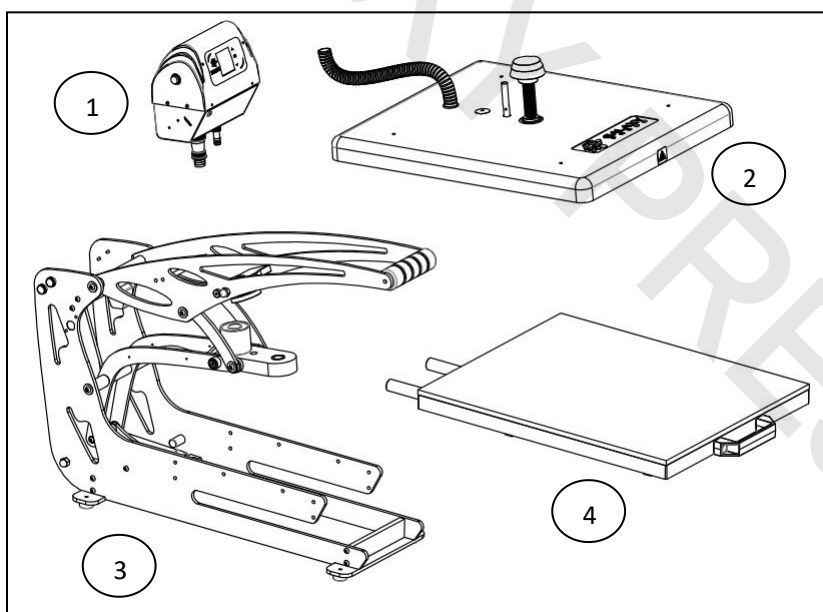
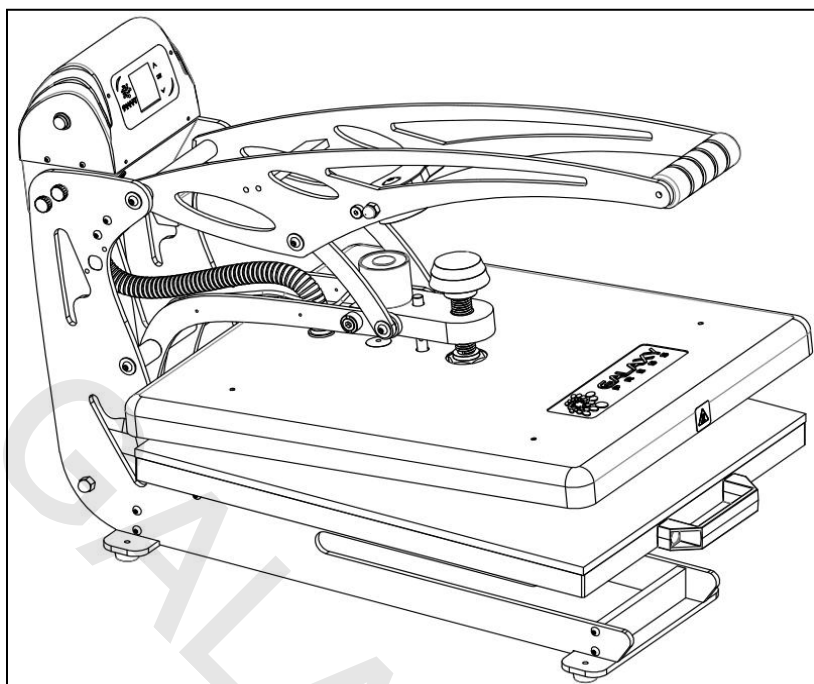


14.1

14.2 Screw the handle frame on to the handle shaft.

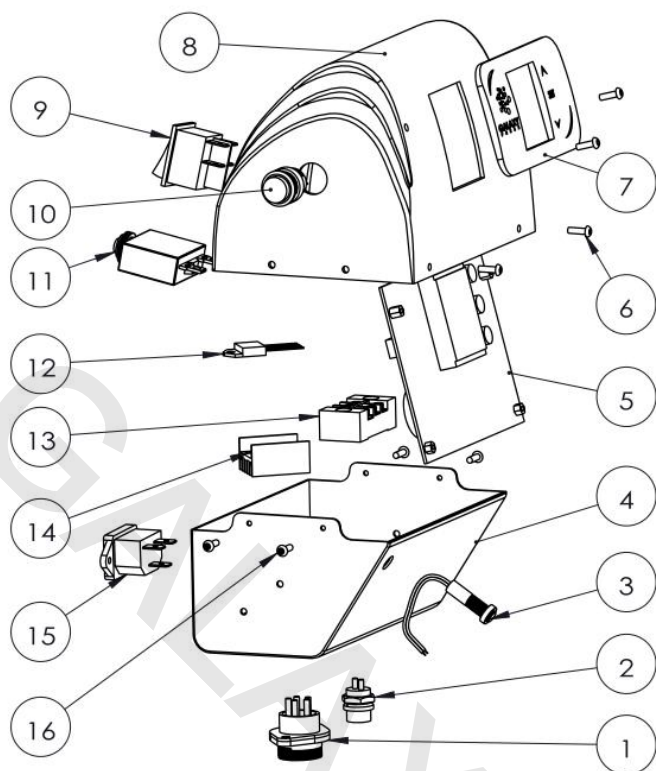


14.2



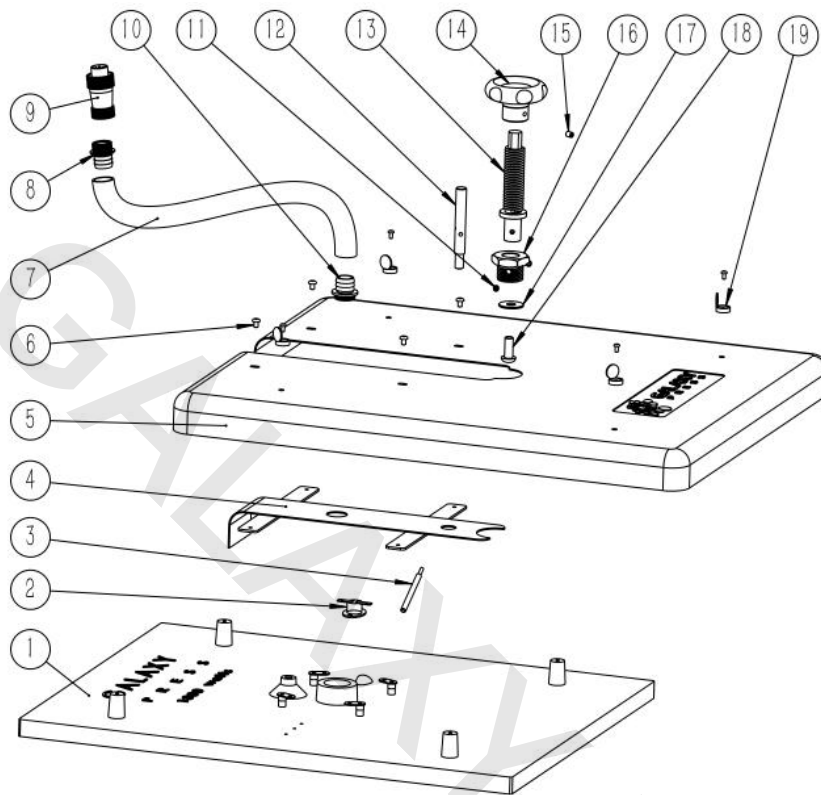
- 1, Control box assemble set
- 2, Heat platen assemble set
- 3, Machine body assembly set
- 4, Lower platen assemble set

1 Contro box assemble set



No.	Material No.	Part Name(Chinese)	Part Name(English)	QTY	Remark
1	J.02.04.0094	航空插头 5 芯（插座）焊线 AT20-5TB-B-WD	5 phase aviation plug (Female) with wires welded	1	
2	J.02.04.0095	航空插头 2 芯（插座）焊线 H-12-2-WD	2 phase aviation plug (Female) with wires welded	1	
3	J.02.04.0181	柱形门磁（组件配螺母） M8*30 WB-JS078R	Magnet switch with nut	1	
4	J.03.05.0104	表盘底座 C1-101A-钣金-橘纹黑	Control box base	1	
5	J.03.04.0139	智能表 GSK-G04-105S/101C/302	Control board	1	
6	J.03.06.0104	半圆头螺栓-黑 M3-6	Ball head bolt M3-6	4	
7	J.03.01.0020	控制板面贴-202	Sticker	1	
8	J.03.05.0130	控制盒上罩壳-101C-乳白	Control box top cover	1	
9	J.03.04.0079	船型开关-红黑 RK1-01	On-off switch	1	
10	J.02.04.0011	无灯锁焊线 16mm JHK-K16-211	EMS button	1	
11	J.02.04.0139	过载保护器装线 10A L1100279508-00	Circuit breakers 10A	1	For 220V
	J.02.04.0138	过载保护器装线 18A L1180279508-00	Circuit breakers 18A	1	For 110V
12	J.02.04.0131	可控硅 DX146-10	Triac	1	
13	J.03.04.0078	双排三位栅栏接线排-黑 TB1503L	Terminal block	1	
14	J.03.04.0050	散热片 CS-01	Cooling sheet	1	
15	J.03.04.0077	IEC 插座-黑 DB-14-1P-WW	Socket	1	
16	J.03.06.0104	半圆头螺栓-黑 M3-6	Ball head bolt M3-6	4	

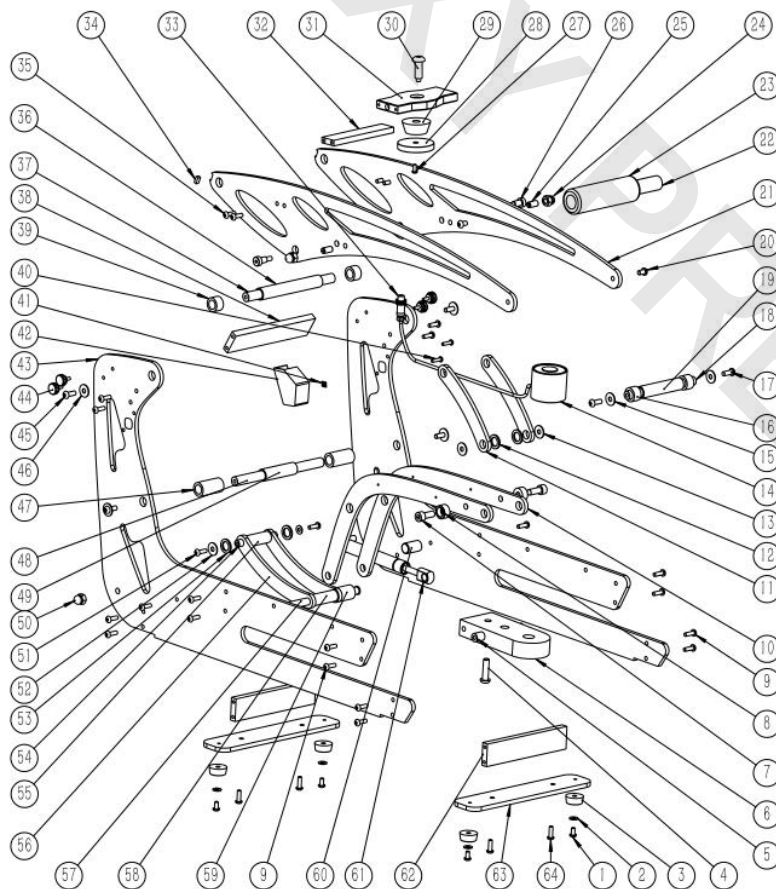
2 Heat platen assembly set



No.	Material No.	Part Name(Chinese)	Part Name(English)	QTY	Remark
1	J. 02. 01. 0012	发热板 HP-1620-B-S	Heat platen HP-1620-B-S	1	
	J. 02. 01. 0011	发热板 HP-1515-A-S	Heat platen HP-1515-B-S		
2	J. 03. 04. 0062	突跳式温控器 KSD301-G	Thermostat	1	For 220V
	J. 03. 04. 0135	突跳式温控器 KSD307-G	Thermostat		For 110V
3	J. 03. 04. 0076	热电阻 PT100	thermocouple	1	
4	J. 03. 05. 0633	发热板罩壳连接板 GS-1620-105-钣金-橘纹黑	Connecting sheet	1	
5	J. 03. 05. 0106	发热板罩壳 GS1620-105S-钣金-橘纹黑	Heat platen cover 1620	1	
	J. 03. 05. 0105	发热板罩壳 GS1515-105S-钣金-橘纹黑	Heat platen cover 1515		
6	J. 03. 06. 0104	半圆头螺栓-黑 M3-6	Ball head bolt M3-6	8	
7	J. 04. 04. 0006	PP 阻燃波纹管-黑 Φ17-21. 2	PP tube	1	
8	J. 03. 05. 0091	导管接头 B-共用件-机加工-阳极氧化黑	Connector type B	1	For 220V

9	J. 02. 04. 0093	航空插头 5 芯（插头）焊线 AT20-5TB-A-WD	5 phase aviation plug (male) with wires welded	1	For 110V
10	J. 03. 05. 0381	导管接头（配螺母）-共用件-机加工- 阳极氧化黑	Connector with nut	1	
11	J. 03. 06. 0196	机米螺栓-黑 M5-4	Bolt M5-4	2	
12	J. 03. 05. 0753	限位螺栓 M8-10. 5-74-共用件-机加 工-发黑	Balance screw	1	
13	J. 03. 05. 0380	调节螺栓 M18-63. 5-共用件-机加工- 发黑	Pressure spindle	1	
14	J. 03. 05. 1037	五星调压旋钮塑胶-黑色	Pressure knbo	1	
15	J. 03. 06. 0149	机米螺栓-黑 M5-6	Bolt M5-6	2	
16	J. 03. 05. 0382	紧固螺母-共用件-机加工-发黑	Pressure screw bolt	1	
17	J. 03. 06. 0186	平垫-黑 20-8-2	Flat washer	1	
18	J. 03. 06. 0136	半圆头螺栓-黑 M8-20	Ball head screw M8-20	1	
19	J. 03. 03. 0051	螺丝盖帽-黑 SC-M4	Screw cover	4	

3 Machine body assembly set



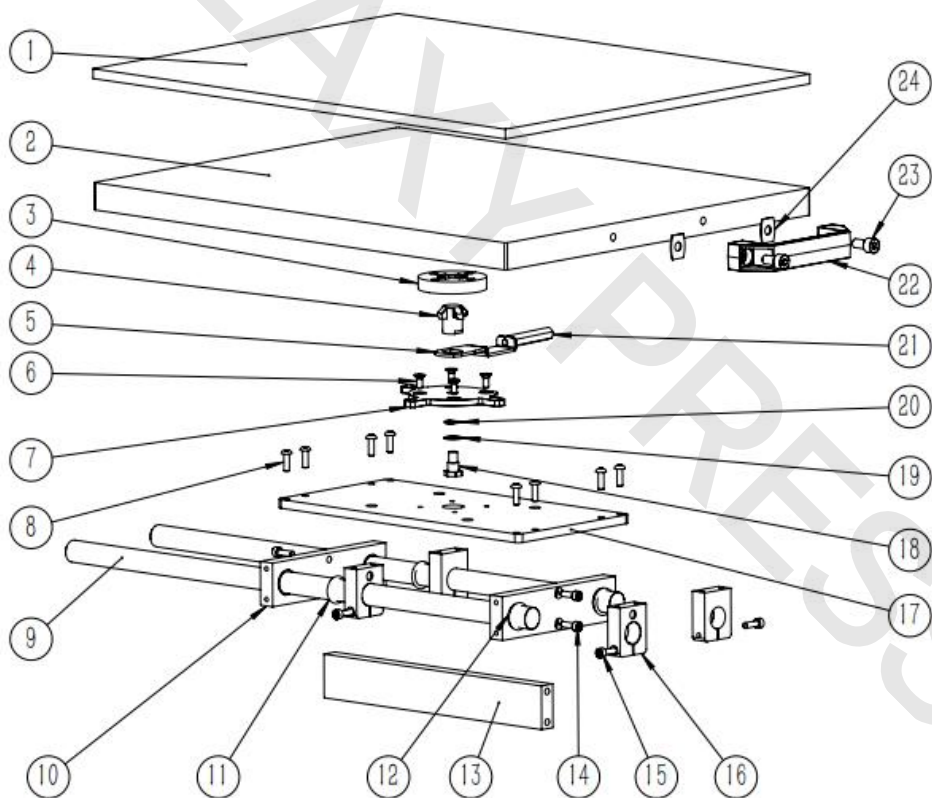
No	Material No.	Parts Name(Chinese) ₁₉	Parts Name(English)	Qty	Remark
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1	J. 03. 06. 0103	半圆头螺栓-黑 M5-10	Ball head screw M5-10	4	
2	J. 03. 06. 0118	平垫-黑 12-6-1.5	Flat washer 12-6-1.5	4	
3	J. 03. 03. 0037	脚垫-黑 XDD2512-148	Rubber foot	4	
4	J. 03. 06. 0105	半圆头螺栓-黑 M8-30	Ball head screw M8-30	1	
5	J. 02. 05. 0006	柱栓 12-89-105S-自加工-镀铬	Pin 12-89-105S	1	
6	J. 03. 05. 0074	支撑块 A 嵌铜套 GS1620-105S-机加工-阳极氧化黑	Heat platen holding sheet	1	40*50cm
	J. 03. 05. 0084	支撑块 B 嵌铜套 GS1515-105S-机加工-阳极氧化黑	Heat platen holding sheet	1	38*38cm
7	J. 03. 06. 0130	杯头螺栓-黑 M8-20	Cup head bolt M8-20	2	
8	J. 03. 05. 0589	限位铝垫 GS1620-105HS-机加工-阳极氧化本色	Aluminum washer	2	
9	J. 03. 06. 0101	半圆头螺栓-黑 M5-16	Ball head screw M5-16	24	
10	J. 03. 05. 0098	摇臂印台连接杆 GS1620-105S-钣金-橘纹黑	Link arm	2	40*50cm
	J. 03. 05. 0111	摇臂印台连接杆 GS1515-105S-钣金-橘纹黑	Link arm	2	38*38cm
11	J. 03. 05. 0089	摇臂连杆 GS1620-105S-钣金-橘纹黑	Connecting sheet	2	40*50cm
	J. 03. 05. 0090	摇臂连杆 GS1515-105S-钣金-橘纹黑	Connecting sheet	2	38*38cm
12	J. 03. 03. 0063	胶垫圈 20-13-2-黑	Washer 20-13-2	2	
13	J. 03. 06. 0118	平垫-黑 12-6-1.5	Flat washer 12-6-1.5	2	
14	J. 02. 04. 0010	电磁铁 600N 焊接插头 H4942-WD	Electronic magnet	1	
15	J. 03. 06. 0118	平垫-黑 12-6-1.5	Flat washer 12-6-1.5	2	
16	J. 03. 03. 0066	胶垫圈 20-13-12.75-黑	Washer 20-13-12.75	2	
17	J. 03. 06. 0102	半圆头螺栓-黑 M6-16	Ball head screw M6-16	2	
18	J. 02. 05. 0005	柱栓 12-125-105S-自加工-镀铬	Pin 12-125-105S	1	
19	J. 03. 05. 0080	铝套管 17-13-76-105S-机加工-阳极氧化黑	Pin cover 17-13-76-105S	1	
20	J. 03. 06. 0102	半圆头螺栓-黑 M6-16	Ball head screw M6-16	2	
21	J. 03. 05. 0568	摇臂-105HS-钣金-橘纹黑（喷粉/烤漆）	Machine arm	2	40*50cm
	J. 03. 05. 0109	摇臂支架侧板 GS1515-105S-钣金-橘纹黑	Machine arm	2	38*38cm
22	J. 02. 05. 0007	手柄轴 20-114-105S-自加工-本色	Handle shaft	1	
23	J. 03. 03. 0016	手柄轴胶套（内径 19-T5-123mm）	Foam grip	1	
24	J. 03. 06. 0086	盖形螺帽 M8	Nut M8	2	
25	J. 03. 06. 0210	弹性玻珠螺丝-黑 M8-16	Bead screw	2	
26	J. 03. 06. 0092	塞打螺栓-黑 M6-8-12	Shoulder screw M6-8-12	2	
27	J. 03. 06. 0117	半圆头螺栓-黑 M4-10	Ball head screw M4-10	1	
28	J. 03. 05. 0085	电磁吸盘 GS-105S-机加工-发黑	Electronic magnet plate	1	

29	J. 03. 03. 0012	脚垫-黑 XD2515-148	Rubber foot	1	
30	J. 03. 05. 0115	半圆杯头 M10-30-105S-机加工-发黑	Ball head screw M10-30-105S	1	
31	J. 03. 05. 0571	磁吸板-105HS-机加工-发黑	Holding sheet	1	
32	J. 03. 05. 0572	撑板-105HS-机加工-阳极氧化黑色	Supporting sheet	1	
33	J. 03. 04. 0107	航空插头 2 芯 (插头) H-12-2B	2 phase aviation plug (male) with wires welded	1	
34	J. 03. 06. 0058	磁铁 MT-01-B	Magent MT-01-B	1	
35	J. 03. 06. 0101	半圆头螺栓-黑 M5-16	Ball head screw M5-16	4	
36	J. 03. 05. 0081	铝套管 17-13-113.5-105S-机加工-阳极氧化黑	Pin cover 17-13-113.5-105S	1	
37	J. 02. 05. 0002	柱栓 13-162.5-105S-自加工-镀铬	Pin 13-162.5-105S	1	
38	J. 03. 05. 0075	支架撑板 GS-105S-机加工-阳极氧化黑	Supporting sheet	3	
39	J. 03. 03. 0066	胶垫圈 20-13-12.75-黑	Washer 20-13-12.75	2	
40	J. 03. 06. 0100	半圆头螺栓-黑 M4-16	Ball head screw M4-16	2	
41	J. 03. 04. 0048	电阻应变计	Pressure sensor	1	
42	J. 03. 05. 0108	传感器罩壳-105S-机加工-黑赛钢	Pressure sensor cover	1	
43	J. 03. 05. 0097	印台支架侧板 GS1620-105S-钣金-橘纹黑	Machine sidebody	2	40*50cm
	J. 03. 05. 0110	印台支架侧板 GS1515-105S-钣金-橘纹黑	Machine sidebody	2	38*38cm
44	J. 03. 06. 0014	直纹把手-黑 M4-15-10	Fast screw	4	
45	J. 03. 06. 0102	半圆头螺栓-黑 M6-16	Ball head screw M6-16	4	
46	J. 03. 06. 0118	平垫-黑 12-6-1.5	Flat washer 12-6-1.5	4	
47	J. 03. 03. 0062	胶垫圈 20-13-39.5-黑	Washer 20-13-39.5	2	
48	J. 02. 05. 0002	柱栓 13-162.5-105S-自加工-镀铬	Pin 13-162.5-105S	1	
49	J. 03. 05. 0079	铝套管 17-13-60-105S-机加工-阳极氧化黑	Pin cover 17-13-60-105S	1	
50	J. 03. 06. 0086	盖形螺帽 M8	Nut M8	2	
51	J. 03. 06. 0101	半圆头螺栓-黑 M5-16	Ball head screw M5-16	2	
52	J. 03. 06. 0118	平垫-黑 12-6-1.5	Flat washer 12-6-1.5	2	
53	J. 03. 03. 0063	胶垫圈 20-13-2-黑	Washer 20-13-2	2	
54	J. 02. 05. 0003	柱栓 10-72.5-105S-自加工-镀铬	Pin 10-72.5-105S	1	
55	J. 03. 05. 0078	铝套管 14-10-44-105S-机加工-阳极氧化黑	Pin cover 14-10-44-105S	1	
56	J. 03. 05. 0093	气弹簧连杆 GS1620-105S-钣金-橘纹黑	Arm link	2	40*50cm
	J. 03. 05. 0088	气弹簧连杆 GS1515-105S-钣金-	Arm link	2	38*38cm

		橘纹黑			
57	J. 02. 05. 0004	柱栓 10-131-105S-自加工-镀铬	Pin 10-131-105S	1	
58	J. 03. 05. 0078	铝套管 14-10-44-105S-机加工-阳极氧化黑	Pin cover 14-10-44-105S	1	
59	J. 03. 03. 0070	胶垫圈 20-13-25-黑	Washer 20-13-25	2	
60	J. 03. 03. 0029	气弹簧压杆 15-M5-25-黑	Gas spring holder	2	
61	J. 03. 06. 0049	阻尼气弹簧 18-80-350N	Gas spring 18-80-350N	2	38*38cm
	J. 03. 06. 0048	阻尼气弹簧 18-80-270N	Gas spring 18-80-270N	2	40*50cm
62	J. 03. 05. 0075	支架撑板 GS-105S-机加工-阳极氧化黑	Supporting sheet	3	
63	J. 03. 05. 0113	印台支架底板 GS-105S-钣金-橘纹黑	Machine base	2	

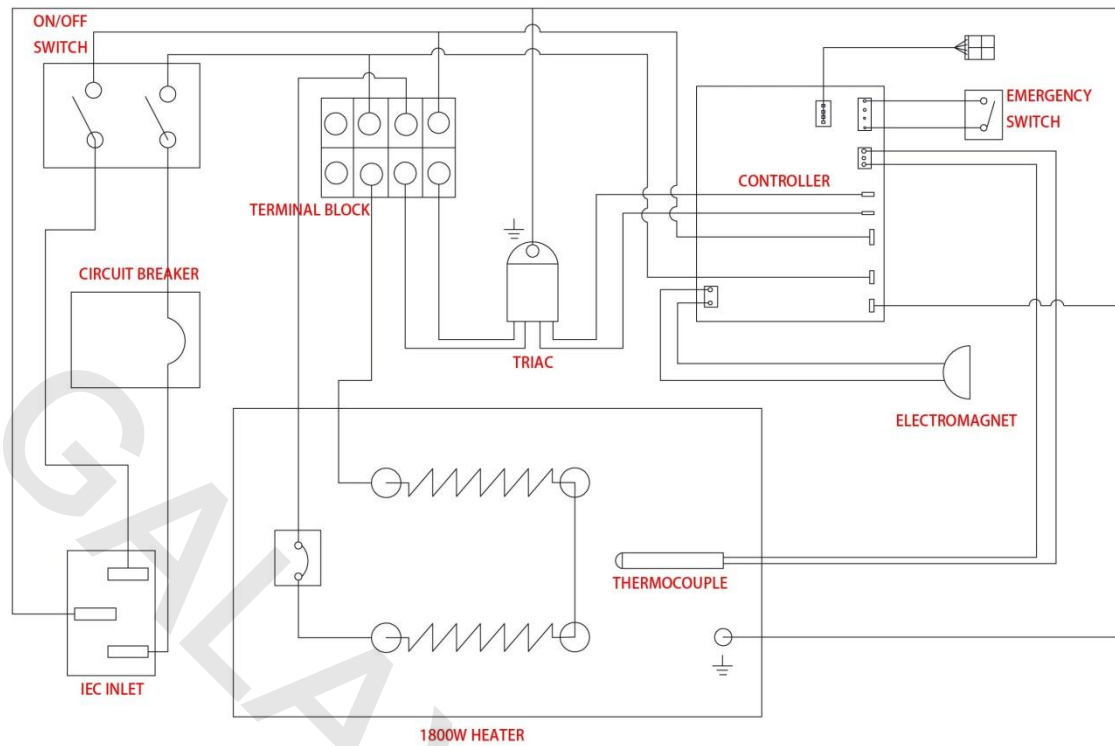
4 Lower platen assembly set



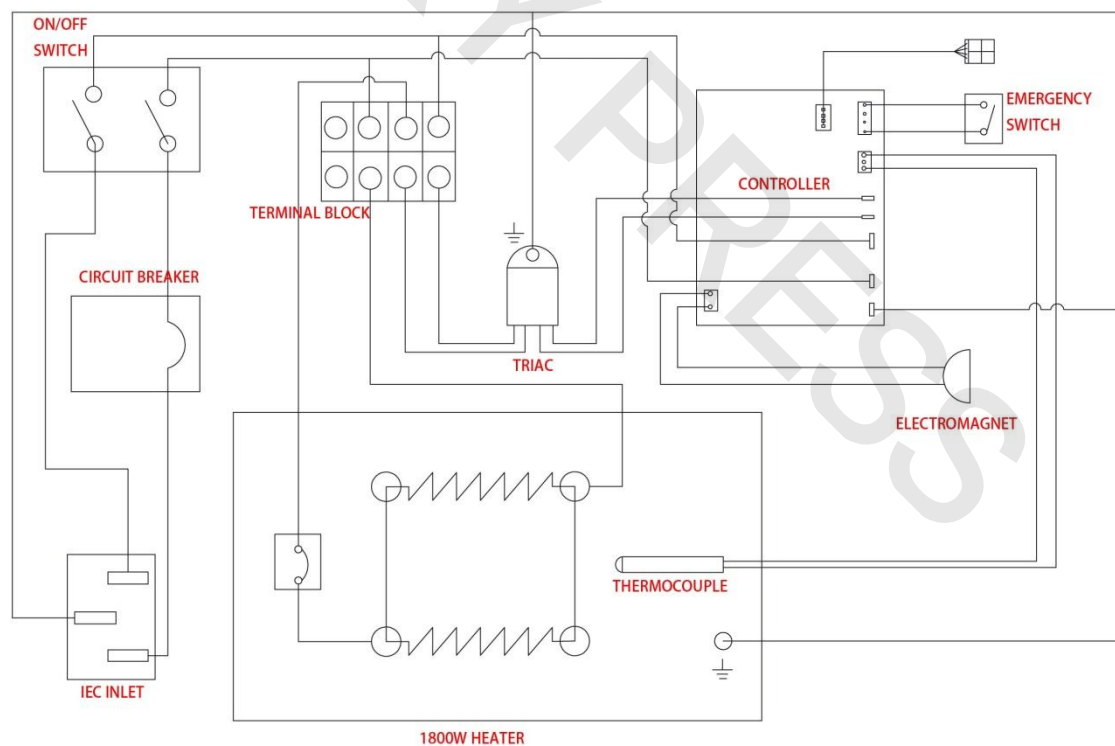
No	Material No.	Parts Name(chinese)	Parts Name(English)	Qty	Remark
1	J. 03. 07. 0001	硅胶垫 SP-1620-9-G	Silicon pad SP-1620-9-G	1	
	J. 03. 07. 0014	硅胶垫 SP-1515-9-G	Silicon pad SP-1515-9-G	1	
2	J. 02. 02. 0021	底板 LP-1620-C-S (快拆安装孔)	Lower platen LP-1620-C-S	1	
	J. 02. 02. 0018	底板 LP-1515-C-S (快拆安装)	Lower platen LP-1515-C-S	1	

		孔)			
3	J. 03. 05. 0123	嵌套凹卡-共用件-机加工-镀白 锌	Ramlock locking set(female)	1	
4	J. 03. 05. 0126	嵌套凸卡-共用件-机加工-镀白 锌	Ramlock locking set(male)	1	
5	J. 03. 05. 0125	嵌套锁扣-共用件-钣金-不锈钢 /镀白锌	Ramlock locking sheet	1	
6	J. 03. 06. 0170	沉头螺栓-黑 M5-12	Countersunk screw M5-12	4	
7	J. 03. 05. 0124	嵌套底座-共用件-机加工-镀白 锌	Ramlock base	1	
8	J. 03. 06. 0101	半圆头螺栓-黑 M5-16	Ball head screw M5-16	8	
9	J. 02. 05. 0040	轴杆 GS1620-105S-自加工-镀铬	Shaft GS1620-105S	2	
	J. 02. 05. 0008	轴杆 GS1515-105S-自加工-镀铬	Shaft GS1515-105S	2	
10	J. 03. 05. 0076	轴杆固定板 GS-105S-机加工-阳 极氧化黑	Shaft holding sheet	2	
11	J. 03. 03. 0008	O 型垫圈-黑 WSH-02 19-25	O-shape washer	4	
12	J. 03. 06. 0011	无油衬套 2015 CPB-01	Copper sleeve	4	
13	J. 03. 05. 0082	抽拉撑板 GS1620-105S-机加工- 阳极氧化黑	Lower platen holding sheet	1	40*50cm
	J. 03. 05. 0092	抽拉撑板 GS1515-105S-机加工- 阳极氧化黑	supporting sheet	1	38*38cm
14	J. 03. 06. 0112	杯头螺栓-黑 M5-20	Cup head bolt M5-20	4	
15	J. 03. 06. 0120	杯头螺栓-黑 M5-15	Cup head bolt M5-15	4	
16	J. 03. 05. 0112	轴承座 GS-105S-机加工-阳极氧 化黑	Shaft holder	4	
17	J. 03. 05. 0101	印台抽拉底座 GS1620-105S-钣 金-橘纹黑	Lower platen holding sheet	1	
	J. 03. 05. 0100	印台抽拉底座 GS1515-105S-钣 金-橘纹黑	Lower platen holding sheet	1	
18	J. 03. 05. 0392	轴杆锁定螺丝-共用件-机加工- 发黑	Locking screw	1	
19	J. 03. 06. 0063	平垫-镀锌 16-10-1	Flat washer	1	
20	J. 03. 06. 0064	弹垫-发黑 15-10-0.3	Spring washer	2	
21	J. 03. 05. 0122	嵌套手柄-共用件-机加工-镀白 锌	Ramlock handle	1	
22	J. 03. 06. 0053	铝方拉手-黑 JZN43	Sliding handle	1	
23	J. 03. 06. 0202	杯头螺栓-黑 M8-16	Cup head screw M8-16	2	
24	J. 04. 06. 0004	拉手隔热垫片	Insulation sheet	2	

Electrical Schematic



230V VERSION



120V VERSION